

# OSCAR

## Rotary limit switch



Rotary limit switch used to control and measure the movement of industrial machines or the position of the nacelle or pitch angle of wind turbines. Oscar features two different outputs with different revolution ratios and it can be equipped with different movement detection devices.

### FEATURES

- It consists of a gear motor that transfers movement to the cams and the to other movement detection devices through a primary input reduction stage (worm gear and helical toothed gear) and one or more secondary output stages.
- Accurate adjustment of cams by means of screws.
- Positive opening NC contacts for safety functions.
- Mechanical life of switches: up to 10 million operations.
- IP protection degree: Oscar is classified IP 65 / IP 66 / IP 67 / IP 69K.
- NEMA protection degree: Oscar is classified Type 4X (cULus marked versions).
- Extreme temperature resistance: -53°C to +80°C.
- It features transmission and gear driving shafts made of stainless steel AISI 430F or AISI 303, worm gear transmission shaft rotating on ball bearings, self-lubricating technopolymer gears and driving bushes, technopolymer base and cover.
- All materials and components used are wear resistant and guarantee protection of the unit against water and dust.

### OPTIONS

- Revolution ratios from 1:1 to 1:1550, achieved by combining different secondary output stages.
- Each of the two outputs can be set to a different revolution ratio to enable diversified control of the machine when special requirements need to be met.
- Snap action switches with 1NO+1NC contacts or slow action switches with 1 NC contact.
- It can be equipped with 2 cam sets (with up to 10 switches), potentiometers and encoders (alone or on top of cam sets with up to 3 switches), Egon 36-AL absolute encoders (alone or on top of cam sets with up to 2 switches) and Yankee absolute encoders (on top of cam sets with up to 4 switches).
- Available with cover rise for XL version with 2 cam sets (with

- up to 12 switches), potentiometers and encoders (alone or on top of cam sets with up to 5 switches), Egon 36-AL absolute encoders (alone or on top of cam sets with up to 4 switches) and Yankee absolute encoders (on top of cam sets with up to 6 switches).
- Dedicated cable glands or connectors.
- Available with anti-moisture plug fitted to the base by means of a lock nut, improving transpiration while maintaining protection against water.
- Available with flanges, pinion gears and couplings.
- Plates with universal adapters to replace existing systems.

### INCREASED SAFETY SYSTEM "LIMA"

- Lima is designed to be integrated in equipment complying with the standard ISO 13849 on control system safety rules.
- Lima can be connected to a control unit or to a PLC to control the rotation of the limit switch shaft (thus of the equipments connected to it).
- Lima has two separate detection systems, without direct contact, using different technologies to ensure control redundancy.
- Lima allows the two detection systems to be wired by using two separate cables, through an 8-pin terminal board.

### CERTIFICATIONS

- CE marking and cULus\* marking.
- Complying with accident prevention regulation BGV C 1 (only for Germany).
- HALT TEST (Highly Accelerated Life Test) passed, simulating conditions largely exceeding standard operating conditions.

Use the online configurator (<https://configuratore.terworld.com>) or fill in the "request form" for accurate product configuration.

\* Not available on all versions.

## POSSIBLE ASSEMBLIES

Oscar XL with cover rise



With anti-moisture plug



## CERTIFICATIONS

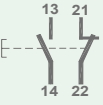
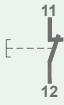
|                                    |                                                                                                                                                  |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| Conformity to Community Directives | 2014/35/UE Low Voltage Directive                                                                                                                 |
|                                    | 2006/42/CE Machinery Directive                                                                                                                   |
| Conformity to CE Standards         | EN 60204-1 Safety of machinery - Electrical equipment of machines                                                                                |
|                                    | EN 60204-32 Safety of machinery - Electrical equipment of machines - Requirements for hoisting machines                                          |
|                                    | EN 60947-1 Low-voltage switchgear and controlgear                                                                                                |
|                                    | EN 60947-5-1 Low-voltage switchgear and controlgear - Control circuit devices and switching elements - Electromechanical control circuit devices |
|                                    | EN 60529 Degrees of protection provided by enclosures                                                                                            |
| Conformity to cULus Standards      | CSA-C22.2 No 14-13 Industrial Control Equipment                                                                                                  |
|                                    | UL 508 Industrial Control Equipment                                                                                                              |
| BGV C 1                            | Regulations for the prevention of accidents BGV C 1 (only for Germany)                                                                           |
| HALT TEST                          | Highly Accelerated Life Test, simulation of conditions largely exceeding the standard operating conditions (data available on request)           |
| Markings and homologations         | CE                                                            |

## GENERAL TECHNICAL SPECIFICATIONS

|                        |                                                       |
|------------------------|-------------------------------------------------------|
| Ambient temperature    | Storage -53°C/+80°C                                   |
|                        | Operational -53°C/+80°C                               |
| IP protection degree   | IP 65 / IP 66 / IP 67 / IP 69K                        |
|                        | IP 65 / IP 66 / IP 67 (version with cover rise)       |
| NEMA protection degree | Type 4X (cULus versions)                              |
| Insulation category    | Class II                                              |
| Rotation speed         | Max. 800 rpm (Output 1 >1:22, Output 2 >1:22 or =1:1) |
|                        | Max. 200 rpm (Output 1 ≤1:22, Output 2 ≤1:22 or =1:1) |
| Cable entry            | Cable gland M20 - M16 (8 max)                         |
| Shafts                 | Stainless steel AISI 430F (non-cULus version)         |
|                        | Stainless steel AISI 303                              |

\* Not available on all versions.

## TECHNICAL SPECIFICATIONS OF THE SWITCHES

| Code                       | PRSL0110XX                                                                                                                                                           | PRSL0111XX                                                                                                                                               |
|----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| Utilisation category       | AC 15                                                                                                                                                                |                                                                                                                                                          |
| Rated operational voltage  | 250 Vac                                                                                                                                                              |                                                                                                                                                          |
| Rated operational current  | 3 A                                                                                                                                                                  |                                                                                                                                                          |
| Rated thermal current      | 10 A                                                                                                                                                                 |                                                                                                                                                          |
| Rated insulation voltage   | 300 Vac                                                                                                                                                              |                                                                                                                                                          |
| Mechanical life            | 10x10 <sup>6</sup> operations                                                                                                                                        |                                                                                                                                                          |
| Connections                | Screw-type terminals                                                                                                                                                 |                                                                                                                                                          |
| Wires                      | 1x2.5 mm <sup>2</sup> , 2x1.5 mm <sup>2</sup><br>(UL (c)UL: use 60°C or 75°C copper (CU) conductors and stiff or flexible wire 14-22 AWG)                            |                                                                                                                                                          |
| Tightening torque          | 0.5 Nm                                                                                                                                                               |                                                                                                                                                          |
| Microswitch type           | Double break, snap action                                                                                                                                            | Double break, slow action                                                                                                                                |
| Contacts                   | 1NO+1NC<br>(All NC contacts are of the positive opening operation type  )           | 1NC<br>(All NC contacts are of the positive opening operation type  ) |
| Scheme                     |                                                                                     |                                                                       |
| Markings and homologations |   |                                                                                                                                                          |

Switches PRSL0100XX available on request.

## TECHNICAL SPECIFICATIONS OF THE POTENTIOMETERS

| Code of potentiometer with support | PA020001                     | PA020002              |
|------------------------------------|------------------------------|-----------------------|
| Ohmic value                        | 10 kΩ                        | 10 kΩ mechanical stop |
| Resolution                         | Infinite                     |                       |
| Independant linearity              | ±1%                          |                       |
| Life time                          | 10x10 <sup>6</sup> movements |                       |
| Power rating                       | Max. 1 W                     |                       |
| Operational ambient temperature    | -55°C/+105°C                 |                       |
| Continuos rotation (without stop)  | 360°                         |                       |
| Continuos rotation (with stop)     | 333° ±5°                     |                       |
| Actual electrical angle            | 310° ±5°                     |                       |
| Ohmic value tolerance              | ±20%                         |                       |

| Code of potentiometer with support   | PA020003                    | PA020004          | PA020005          |
|--------------------------------------|-----------------------------|-------------------|-------------------|
| Ohmic value                          | 10 kΩ                       | 10 kΩ             | 5 kΩ              |
| Connections                          | 4 turrets                   | 3 turrets         | 4 turrets         |
| Indipendent linearity (ref. AEA -3°) | ≤±1%                        | ≤±0.35%           | ≤±1%              |
| Power rating                         | Max. 0.3 W                  |                   |                   |
| Life time                            | 5x10 <sup>6</sup> movements |                   |                   |
| Operational ambient temperature      | -55°C/+125°C                |                   |                   |
| Mechanical angle                     | 360° continuous             |                   |                   |
| Actual Electrical Angle (AEA)        | 340°±5°                     |                   |                   |
| Ohmic value tolerance                | Max. ±20% at 20°C           | Max. ±10% at 20°C | Max. ±20% at 20°C |

| Code of potentiometer with support   | PA020006                    | PA020007 | PA020008 |
|--------------------------------------|-----------------------------|----------|----------|
| Ohmic value                          | 4.7 kΩ                      | 10 kΩ    | 2.2 kΩ   |
| Independant linearity (ref. AEA -3°) | ±0.25%                      |          |          |
| Power rating                         | Max. 4 W                    |          |          |
| Life time                            | 3x10 <sup>6</sup> movements |          |          |
| Operational ambient temperature      | -55°C/+125°C                |          |          |
| Mechanical angle                     | 360° continuous             |          |          |
| Actual Electrical Angle (AEA)        | 355°±5°                     |          |          |
| Ohmic value tolerance                | ± 5%                        |          |          |
| Temperature drift                    | < 50 PPM/°C                 |          |          |

| Code of potentiometer with support | PA020009                      |
|------------------------------------|-------------------------------|
| Ohmic value                        | 2 kΩ                          |
| Resolution                         | Better then 0.008°            |
| Linearity                          | ±0.075%                       |
| Independant linearity              | ±0.075%                       |
| Power rating                       | Max. 0.4 W                    |
| Life time                          | 100x10 <sup>6</sup> movements |
| Operational ambient temperature    | -40°C/+100°C                  |
| Mechanical angle                   | 360° continuous               |
| Actual electrical travel           | 350° ±2°                      |
| Ohmic value tolerance              | ±20%                          |

## TECHNICAL SPECIFICATIONS OF THE ENCODERS

| Code with support               | PA030001                                                                       | PA030002        |
|---------------------------------|--------------------------------------------------------------------------------|-----------------|
| Resolution                      | 36 pulses/rev.                                                                 | 150 pulses/rev. |
| Operational ambient temperature | -40°C/+85°C                                                                    |                 |
| Code                            | Incremental                                                                    |                 |
| Supply voltage                  | 4.5 Vdc min. to 30 Vdc max. (35 mA max. - no load)                             |                 |
| Output voltage                  | Low: 500 mV max. at 10 mA<br>High: (Vin - 0.6) at -10 mA (Vin - 1.3) at -25 mA |                 |
| Output current                  | 25 mA max. load per output channel                                             |                 |
| Output format                   | Two channel (A, B) quadrature with Index (Z)                                   |                 |
| Phase sense                     | A leads B clockwise (CW) from the mounting end of the encoder                  |                 |
| Accuracy                        | ±0.8 arc-min.                                                                  |                 |
| Outputs                         | Push pull                                                                      |                 |
| Electrical protection           | Protection against reverse polarity and output short-circuit                   |                 |

## CERTIFICATIONS OF THE ABSOLUTE ENCODER EGON 36-AL

|                                    |                                                                                                                                                                                                                                                                          |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Conformity to Community Directives | 2014/35/UE Low Voltage Directive (LVD)                                                                                                                                                                                                                                   |
|                                    | 2014/30/UE Electromagnetic Compatibility (EMC) Directive                                                                                                                                                                                                                 |
|                                    | 2006/42/CE Machinery Directive                                                                                                                                                                                                                                           |
| Conformity to CE Standards         | EN 60204-1 Safety of machinery - Electrical equipment of machines                                                                                                                                                                                                        |
|                                    | EN 60529 Degrees of protection provided by enclosures                                                                                                                                                                                                                    |
|                                    | EN 61326-1 Electrical equipment for measurement, control and laboratory use - EMC requirements - General requirements                                                                                                                                                    |
|                                    | EN 61326-2-3 Electrical equipment for measurement, control and laboratory use - EMC requirements - Particular requirements - Test configurations, operational conditions and performance criteria for transducers with integrated or remote signal conditioning          |
|                                    | EN 61326-3-1 Electrical equipment for measurement, control and laboratory use - EMC requirements – Immunity requirements for safety-related systems and for equipment intended to perform safety-related functions (functional safety) – General industrial applications |
| Markings and homologations         | CE                                                                                                                                                                                                                                                                       |

## GENERAL TECHNICAL SPECIFICATIONS OF THE ABSOLUTE ENCODER EGON 36-AL

|                      |                         |
|----------------------|-------------------------|
| Ambient temperature  | Storage -25°C/+85°C     |
|                      | Operational -25°C/+85°C |
| IP protection degree | IP 42                   |
| Shaft diameter       | 6 mm                    |

## ELECTRICAL SPECIFICATIONS OF THE ABSOLUTE ENCODER EGON 36-AL

|                                              |                                     |
|----------------------------------------------|-------------------------------------|
| Power supply                                 | 12...30 Vdc                         |
|                                              | Current 4...20 mA                   |
| Analog output                                | Voltage 1...5 V                     |
|                                              | Voltage 2...10 V                    |
| Consumption                                  | 35 mA simple version                |
|                                              | 55 mA redundant version             |
| Single-turn resolution                       | 12 bit (4096 points for revolution) |
| Protection against input/output over-current | Yes                                 |
| Protection against input/output over-voltage | Yes                                 |
| Accuracy                                     | ± 0.5%                              |
| Linearity                                    | ± 0.25%                             |
| Redundancy                                   | 2 complementary outputs (analog)    |

## CERTIFICATIONS OF THE ABSOLUTE ENCODER YANKEE

|                                    |                                                                                                |
|------------------------------------|------------------------------------------------------------------------------------------------|
| Conformity to Community Directives | 2014/30/UE Electromagnetic Compatibility (EMC) Directive                                       |
|                                    | 2006/42/CE Machinery Directive                                                                 |
|                                    | 2014/35/UE Low Voltage Directive (LVD)                                                         |
| Conformity to CE Standards         | EN 61326-1 Electrical equipment for measurement, control and laboratory use - EMC requirements |
|                                    | EN 60529 Degrees of protection provided by enclosures                                          |
| Conformity to cULus Standards      | CSA-C22.2 No 14-13 Industrial Control Equipment                                                |
|                                    | UL 508 Industrial Control Equipment                                                            |
| Markings and homologations         | CE            |

## GENERAL TECHNICAL SPECIFICATIONS OF THE ABSOLUTE ENCODER YANKEE

|                      |                         |
|----------------------|-------------------------|
| Ambient temperature  | Storage -40°C/+85°C     |
|                      | Operational -40°C/+85°C |
| IP protection degree | IP 20                   |
| Free rotation        | 360°                    |
| Rotation speed       | Max. 800 rpm            |

## ELECTRICAL SPECIFICATIONS OF THE ABSOLUTE ENCODER YANKEE

| Code                                | PA01AA01Y3                                 | PA01AB01Y3       | PA01AC01Y3    |
|-------------------------------------|--------------------------------------------|------------------|---------------|
| Output                              | Current 0 ÷ 20 mA                          | Voltage 0 ÷ 10 V | PWM 0 ÷ 100 % |
| Power supply                        | 12 ÷ 48 Vdc / 12 ÷ 48 Vac                  |                  |               |
| Protection against reverse polarity | Yes                                        |                  |               |
| Absorption                          | 35 mA                                      |                  |               |
| Resolution                          | 12 bit (4095 points per revolution)        |                  |               |
| Linearity                           | ± 0.25%                                    |                  |               |
| Hysteresis                          | Max. 0.1°                                  |                  |               |
| Zero Point setting                  | Through clamp                              |                  |               |
| Signal increment direction          | CW (default)                               |                  |               |
| Connections                         | Terminal board                             |                  |               |
| Terminal wires                      | 0.14 mm <sup>2</sup> - 1.5 mm <sup>2</sup> |                  |               |
| Terminal tightening torque          | 0.22 Nm - 0.25 Nm                          |                  |               |

## CERTIFICATIONS OF OSCAR WITH INCREASED SAFETY SYSTEM “LIMA”

|                                    |                                                                                                                                                  |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| Conformity to Community Directives | 2014/35/UE Low Voltage Directive                                                                                                                 |
|                                    | 2006/42/CE Machinery Directive                                                                                                                   |
| Conformity to CE Standards         | EN 60204-1 Safety of machinery - Electrical equipment of machines                                                                                |
|                                    | EN 60204-32 Safety of machinery - Electrical equipment of machines - Requirements for hoisting machines                                          |
|                                    | EN 60947-1 Low-voltage switchgear and controlgear                                                                                                |
|                                    | EN 60947-5-1 Low-voltage switchgear and controlgear - Control circuit devices and switching elements - Electromechanical control circuit devices |
|                                    | EN 60529 Degrees of protection provided by enclosures                                                                                            |
| Markings and homologations         | CE  (pending)                                                   |

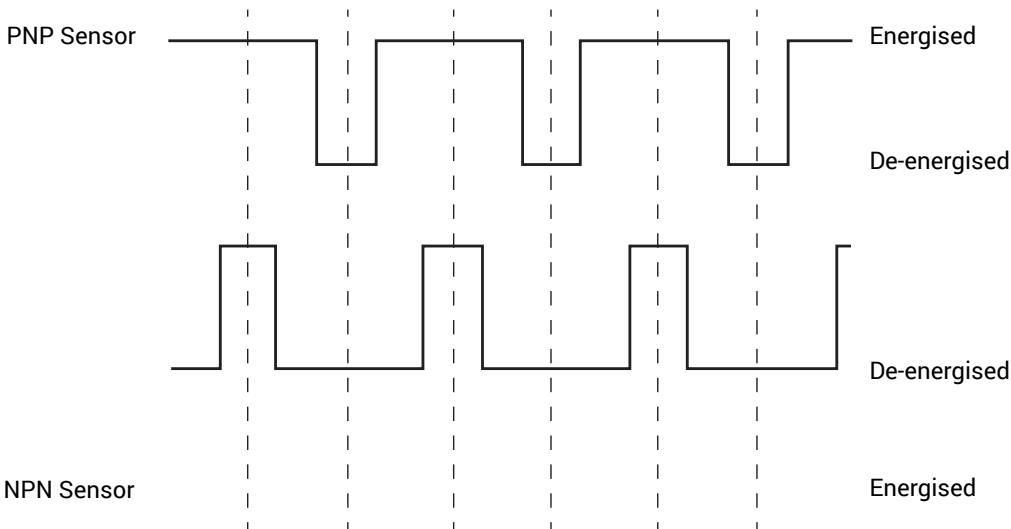
## GENERAL TECHNICAL SPECIFICATIONS OF OSCAR WITH LIMA

|                      |                                                               |
|----------------------|---------------------------------------------------------------|
| Ambient temperature  | Storage -25°C/+75°C                                           |
|                      | Operational -25°C/+75°C                                       |
| IP protection degree | IP 65 / IP 66 / IP 67 / IP 69K                                |
|                      | IP 65 / IP 66 / IP 67 (version with cover rise)               |
| Insulation category  | Class II                                                      |
| Rotation speed       | Max. 800 rpm (Output 1 >1:22, Output 2 >1:22 or =1:1)         |
|                      | Max. 200 rpm (Output 1 ≤1:22, Output 2 ≤1:22 or =1:1)         |
| Cable entry          | Cable gland M20 - M16 (max. 8)                                |
| Sensor connection    | Self-lifting screw terminal board - 8 PIN (4 for each sensor) |

## OUTPUT TECHNICAL SPECIFICATIONS OF OSCAR WITH LIMA

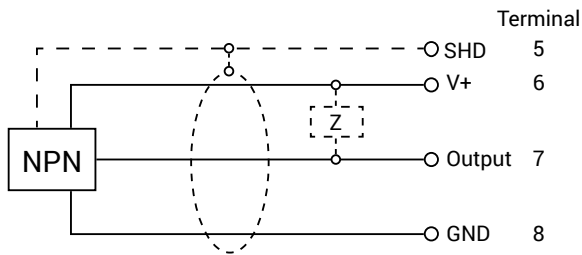
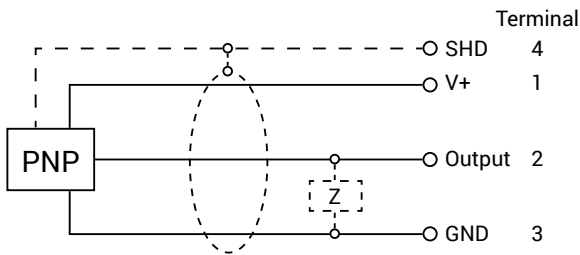
|                               |                              |
|-------------------------------|------------------------------|
| Resolution signal             | 5 pulses/rev.                |
| Supply amplitude range        | 10-30 Vdc                    |
| Switching frequency           | Max. 66.6 Hz                 |
| Current consumption (no load) | Max. 12 mA (for each sensor) |
| Voltage drop                  | < 2 Vdc                      |
| Output current                | < 100 mA (for each sensor)   |
| Short circuit protection      | Yes                          |
| Reverse polarity protection   | Yes                          |
| MTTF(d) PNP sensor            | 533 years                    |
| MTTF(d) NPN sensor            | 626 years                    |

# OUTPUT SIGNAL OF OSCAR WITH LIMA

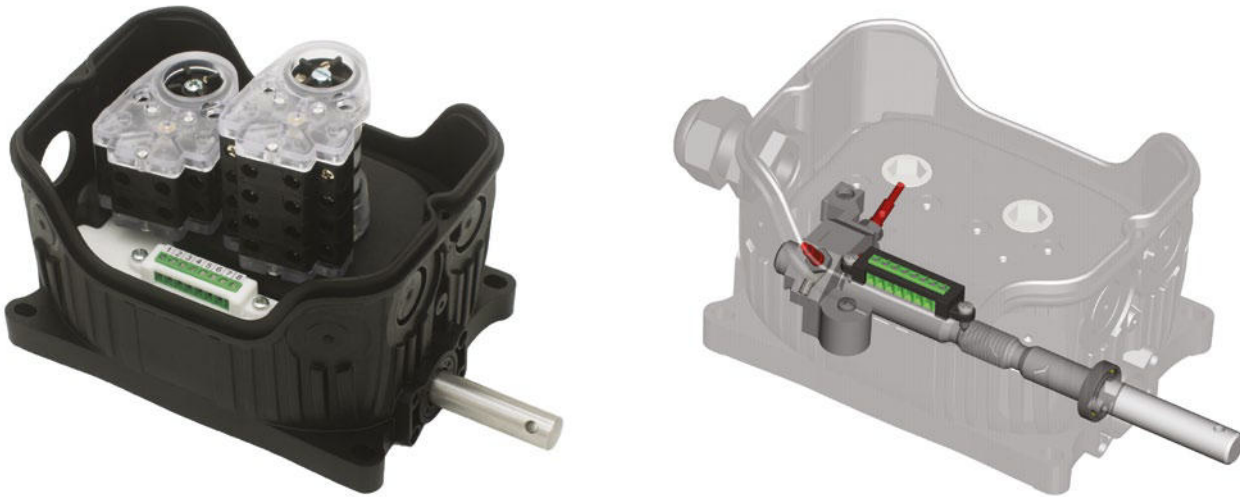


## CONNECTION DIAGRAM OF LIMA

| Sensor | Terminal | Function      | Value     |
|--------|----------|---------------|-----------|
| PNP    | 1        | V+ sensor     | 10-30 Vdc |
|        | 2        | Output sensor | PNP       |
|        | 3        | GND sensor    | -         |
|        | 4        | SHD sensor    | -         |
| NPN    | 5        | SHD sensor    | -         |
|        | 6        | V+ sensor     | 10-30 Vdc |
|        | 7        | Output sensor | NPN       |
|        | 8        | GND sensor    | -         |



## EXAMPLE OF USE OF OSCAR LIMIT SWITCH WITH INCREASED SAFETY SYSTEM “LIMA”



Oscar limit switch equipped with Lima can be used, just like standard limit switches, for material handling in construction plants (e.g. to control up/down lifting of winches), with the additional possibility to control the limit switch shaft rotation when using Lima connected to a special control unit designed to manage the following functions:

- **Load drop**

**Type of function:** inhibition.

**Trigger event:** the control system verifies that the limit switch shaft speed does not exceed the selected set point speed.

**Reaction:** brake prompt closure, preventing load to drop free.

**Safety function:** Lima generates a signal depending on the limit switch shaft speed; the control unit compares the measured speed with the selected set point value. If the measured speed exceeds the set-point value by a selected threshold, the control unit stops the motor and activates the brake.

- **Standstill shaft**

**Type of function:** inhibition.

**Trigger event:** the limit switch shaft speed is greater than 0, but no valid speed command has been entered.

**Reaction:** brake prompt closure.

**Safety function:** the control system verifies that the limit switches shaft speed is equal to 0 when a valid speed set-point is not entered.

- **Shaft in motion**

**Type of function:** inhibition.

**Trigger event:** the measured limit switch shaft speed is 0, but a valid speed command has been entered.

**Reaction:** brake prompt closure.

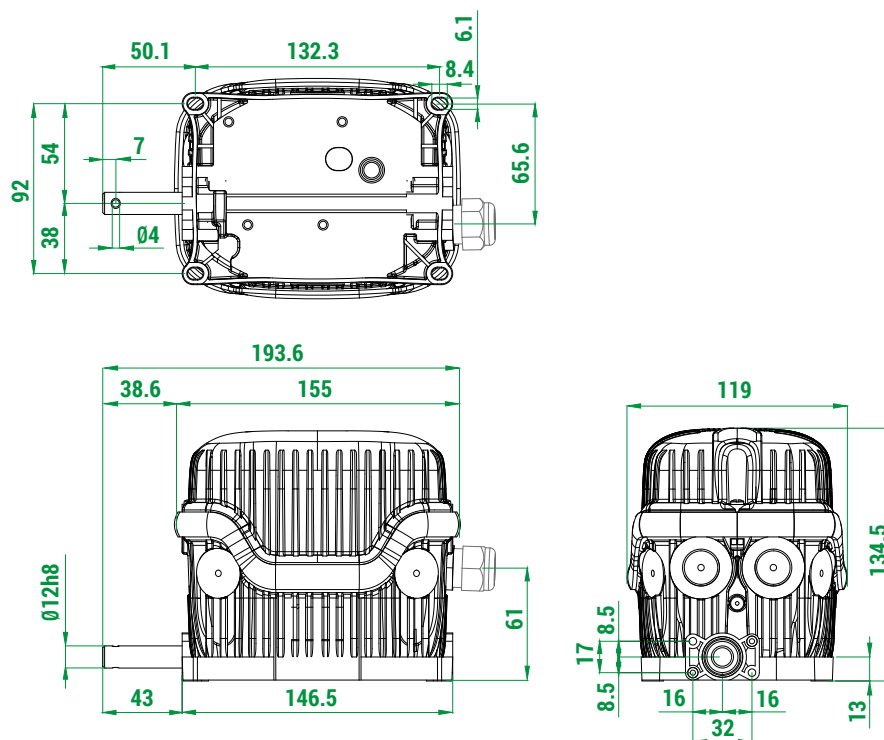
**Safety function:** the control system verifies that the limit switches shaft speed is greater than 0 when a valid speed set-point is entered.

This function is used to check that the limit switch shaft is coupled to the gear unit, therefore detecting any shaft or limit switch connection system break.

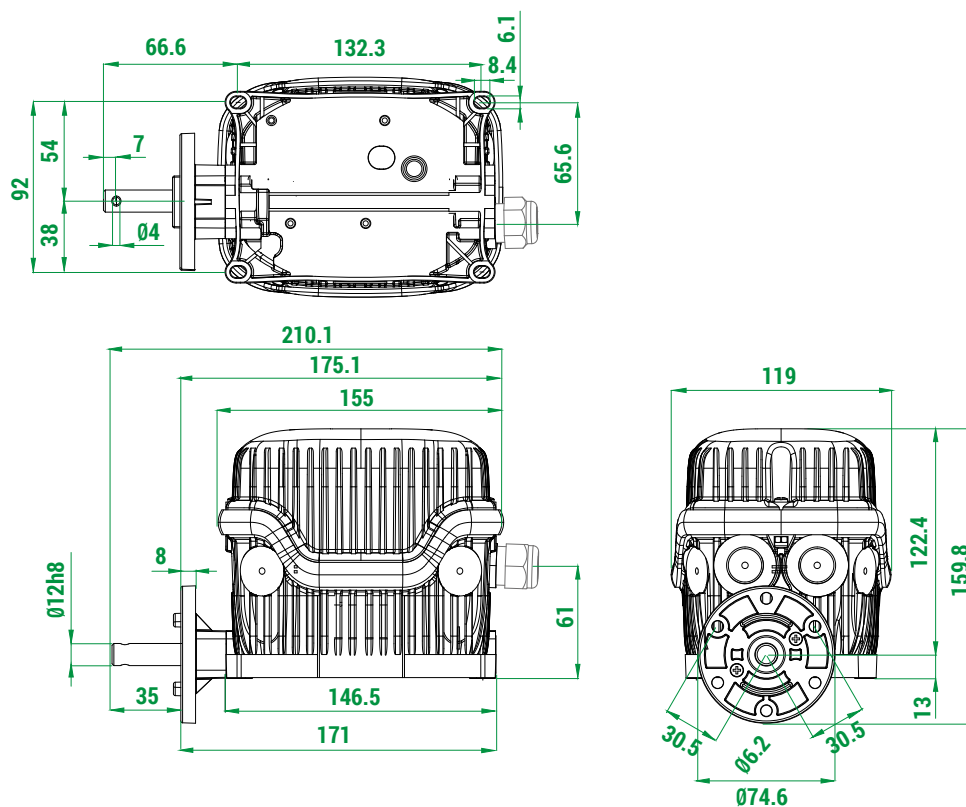
**NOTE:** The function of Lima is that of providing a signal depending on the limit switch shaft speed. The example above is intended to describe a possible application of the limit switch Oscar equipped with Lima.

## OVERALL DIMENSIONS (mm)

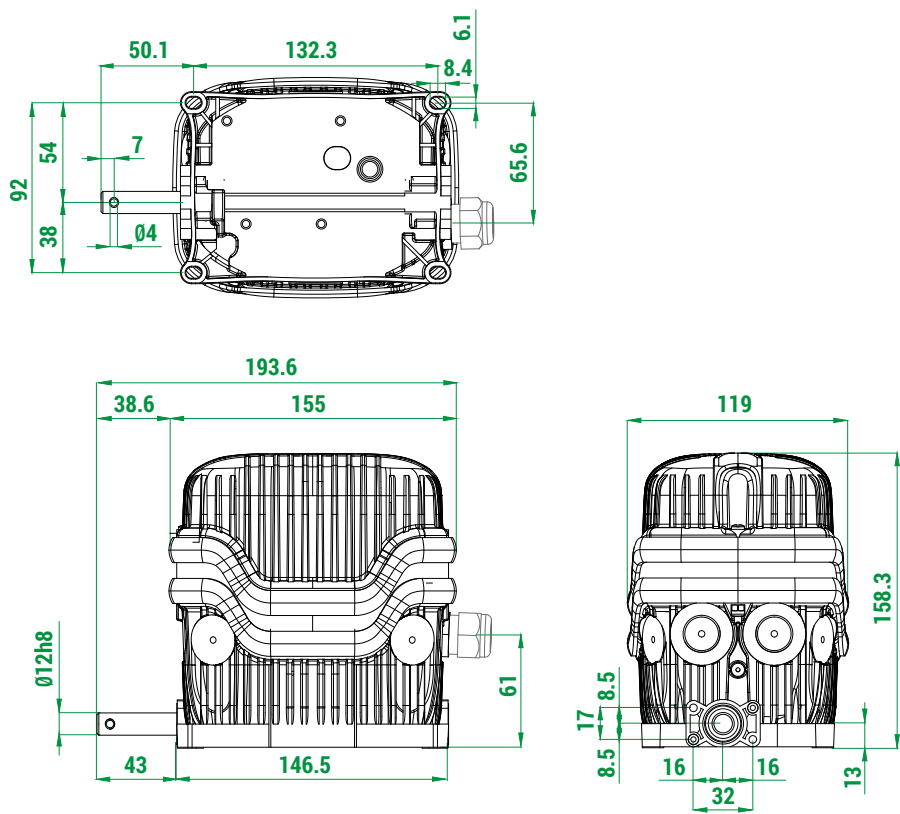
## Standard



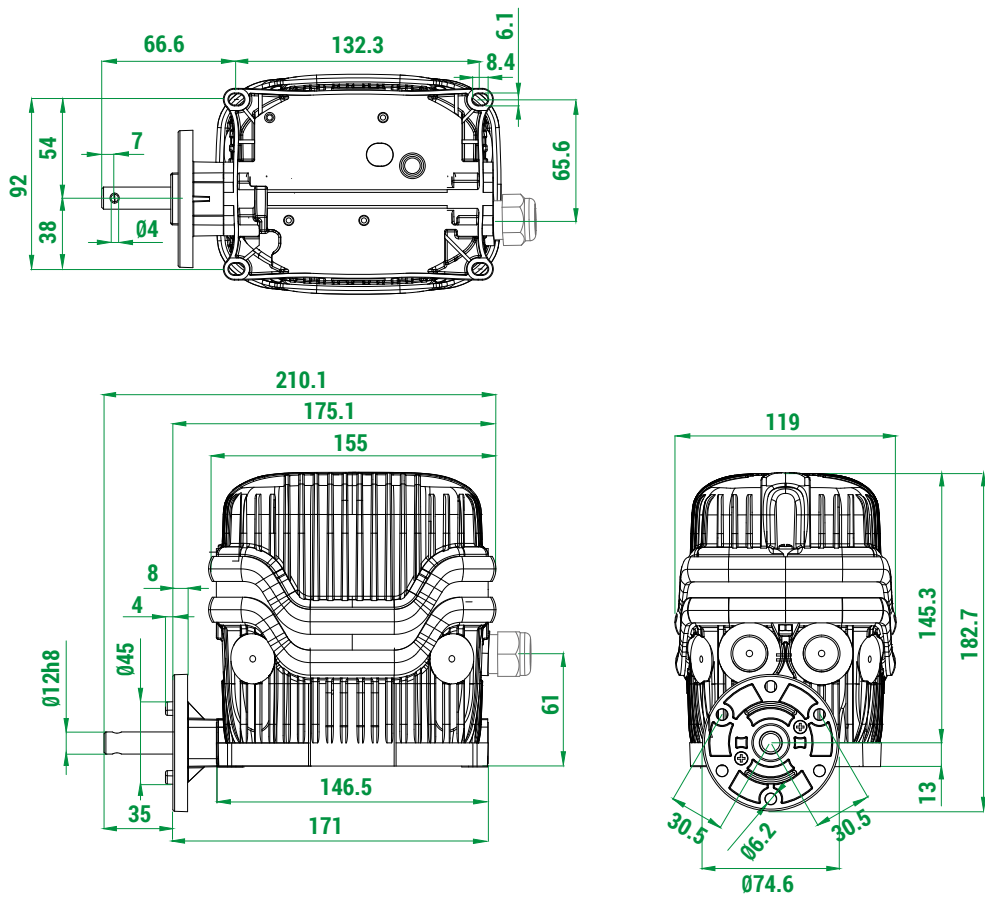
## With flange



Oscar XL with cover rise



Oscar XL with cover rise and flange



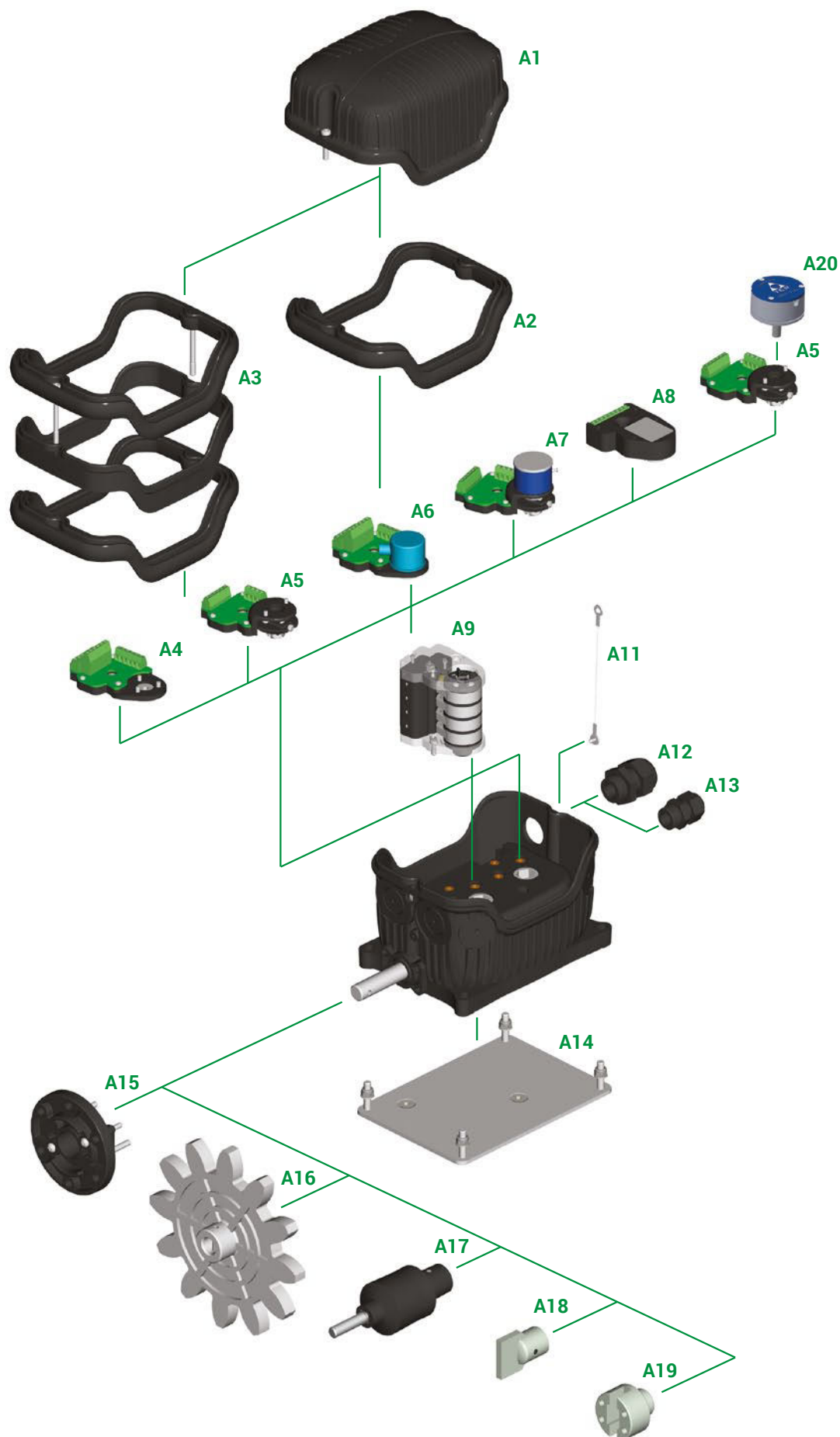
## STANDARD LIMIT SWITCHES

Standard limit switches are equipped with cams PRSL7194PI  and shafts made of stainless steel AISI 430F. Standard limit switches are not cULus certified.

| Output 1<br>rated<br>revolution<br>ratio | Real<br>revolution<br>ratio | Output 2<br>rated<br>revolution<br>ratio | No. of cams<br>and switches | Switches                                                                                  |                                                                                             |
|------------------------------------------|-----------------------------|------------------------------------------|-----------------------------|-------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|
|                                          |                             |                                          |                             | PRSL0110XX<br>1NO+1NC                                                                     | PRSL0111XX<br>1NC                                                                           |
|                                          |                             |                                          |                             | <br>Code | <br>Code |
| 1:1                                      | 1:1                         | 1:1                                      | 2                           | PFC9067L0001007                                                                           | PFC9067L0001013                                                                             |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0001008                                                                           | PFC9067L0001012                                                                             |
|                                          |                             | 1:1                                      | 4+2                         | PFC9067L0001010                                                                           | PFC9067L0001014                                                                             |
|                                          |                             | 1:1                                      | 4+4                         | PFC9067L0001011                                                                           | PFC9067L0001015                                                                             |
| 1:5                                      | 1:5.83                      | 1:5                                      | 2                           | PFC9067L0005007                                                                           | PFC9067L0005008                                                                             |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0005009                                                                           | PFC9067L0005010                                                                             |
|                                          |                             | 1:5                                      | 4                           | PFC9067L0005011                                                                           | PFC9067L0005012                                                                             |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0005013                                                                           | PFC9067L0005014                                                                             |
|                                          |                             | 1:5                                      | 4+2                         | PFC9067L0005015                                                                           | PFC9067L0005016                                                                             |
|                                          |                             | 1:5                                      | 4+4                         | PFC9067L0005017                                                                           | PFC9067L0005018                                                                             |
| 1:10                                     | 1:11.66                     | 1:10                                     | 2                           | PFC9067L0011002                                                                           | PFC9067L0011003                                                                             |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0011004                                                                           | PFC9067L0011005                                                                             |
|                                          |                             | 1:10                                     | 4                           | PFC9067L0011006                                                                           | PFC9067L0011007                                                                             |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0011008                                                                           | PFC9067L0011009                                                                             |
|                                          |                             | 1:10                                     | 4+2                         | PFC9067L0011010                                                                           | PFC9067L0011011                                                                             |
|                                          |                             | 1:10                                     | 4+4                         | PFC9067L0011012                                                                           | PFC9067L0011013                                                                             |
| 1:15                                     | 1:17                        | 1:15                                     | 2                           | PFC9067L0017005                                                                           | PFC9067L0017006                                                                             |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0017007                                                                           | PFC9067L0017008                                                                             |
|                                          |                             | 1:15                                     | 4                           | PFC9067L0017009                                                                           | PFC9067L0017010                                                                             |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0017011                                                                           | PFC9067L0017012                                                                             |
|                                          |                             | 1:15                                     | 4+2                         | PFC9067L0017013                                                                           | PFC9067L0017014                                                                             |
|                                          |                             | 1:15                                     | 4+4                         | PFC9067L0017015                                                                           | PFC9067L0017016                                                                             |
| 1:20                                     | 1:22.15                     | 1:20                                     | 2                           | PFC9067L0022018                                                                           | PFC9067L0022019                                                                             |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0022020                                                                           | PFC9067L0022022                                                                             |
|                                          |                             | 1:20                                     | 4                           | PFC9067L0022023                                                                           | PFC9067L0022024                                                                             |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0022026                                                                           | PFC9067L0022021                                                                             |
|                                          |                             | 1:20                                     | 4+2                         | PFC9067L0022027                                                                           | PFC9067L0022028                                                                             |
|                                          |                             | 1:20                                     | 4+4                         | PFC9067L0022029                                                                           | PFC9067L0022030                                                                             |
| 1:25                                     | 1:31.00                     | 1:25                                     | 2                           | PFC9067L0031032                                                                           | PFC9067L0031033                                                                             |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0031034                                                                           | PFC9067L0031035                                                                             |
|                                          |                             | 1:25                                     | 4                           | PFC9067L0031031                                                                           | PFC9067L0031036                                                                             |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0031037                                                                           | PFC9067L0031038                                                                             |
|                                          |                             | 1:25                                     | 4+2                         | PFC9067L0031039                                                                           | PFC9067L0031040                                                                             |
|                                          |                             | 1:25                                     | 4+4                         | PFC9067L0031041                                                                           | PFC9067L0031042                                                                             |
| 1:50                                     | 1:62                        | 1:50                                     | 2                           | PFC9067L0062004                                                                           | PFC9067L0062014                                                                             |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0062012                                                                           | PFC9067L0062015                                                                             |
|                                          |                             | 1:50                                     | 4                           | PFC9067L0062005                                                                           | PFC9067L0062016                                                                             |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0062013                                                                           | PFC9067L0062017                                                                             |
|                                          |                             | 1:50                                     | 4+2                         | PFC9067L0062006                                                                           | PFC9067L0062021                                                                             |
|                                          |                             | 1:50                                     | 4+4                         | PFC9067L0062007                                                                           | PFC9067L0062022                                                                             |

| Output 1<br>rated<br>revolution<br>ratio | Real<br>revolution<br>ratio | Output 2<br>rated<br>revolution<br>ratio | No. of cams<br>and switches | Switches                                                                          |                                                                                     |
|------------------------------------------|-----------------------------|------------------------------------------|-----------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|                                          |                             |                                          |                             | PRSL0110XX<br>1NO+1NC                                                             | PRSL0111XX<br>1NC                                                                   |
|                                          |                             |                                          |                             |  |  |
|                                          |                             |                                          |                             | Code                                                                              | Code                                                                                |
| 1:70                                     | 1:73.63                     | 1:70                                     | 2                           | PFC9067L0073004                                                                   | PFC9067L0073009                                                                     |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0073005                                                                   | PFC9067L0073010                                                                     |
|                                          |                             | 1:70                                     | 4                           | PFC9067L0073003                                                                   | PFC9067L0073011                                                                     |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0073006                                                                   | PFC9067L0073012                                                                     |
|                                          |                             | 1:70                                     | 4+2                         | PFC9067L0073007                                                                   | PFC9067L0073013                                                                     |
|                                          |                             | 1:70                                     | 4+4                         | PFC9067L0073008                                                                   | PFC9067L0073014                                                                     |
| 1:100                                    | 1:107                       | 1:100                                    | 2                           | PFC9067L0107014                                                                   | PFC9067L0107025                                                                     |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0107019                                                                   | PFC9067L0107026                                                                     |
|                                          |                             | 1:100                                    | 4                           | PFC9067L0107015                                                                   | PFC9067L0107004                                                                     |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0107020                                                                   | PFC9067L0107018                                                                     |
|                                          |                             | 1:100                                    | 4+2                         | PFC9067L0107016                                                                   | PFC9067L0107027                                                                     |
|                                          |                             | 1:100                                    | 4+4                         | PFC9067L0107017                                                                   | PFC9067L0107028                                                                     |
| 1:150                                    | 1:156.50                    | 1:150                                    | 2                           | PFC9067L0156004                                                                   | PFC9067L0156011                                                                     |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0156007                                                                   | PFC9067L0156012                                                                     |
|                                          |                             | 1:150                                    | 4                           | PFC9067L0156005                                                                   | PFC9067L0156013                                                                     |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0156008                                                                   | PFC9067L0156014                                                                     |
|                                          |                             | 1:150                                    | 4+2                         | PFC9067L0156006                                                                   | PFC9067L0156015                                                                     |
|                                          |                             | 1:150                                    | 4+4                         | PFC9067L0156009                                                                   | PFC9067L0156016                                                                     |
| 1:200                                    | 1:214.20                    | 1:200                                    | 2                           | PFC9067L0214004                                                                   | PFC9067L0214010                                                                     |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0214006                                                                   | PFC9067L0214011                                                                     |
|                                          |                             | 1:200                                    | 4                           | PFC9067L0214005                                                                   | PFC9067L0214002                                                                     |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0214007                                                                   | PFC9067L0214012                                                                     |
|                                          |                             | 1:200                                    | 4+2                         | PFC9067L0214008                                                                   | PFC9067L0214013                                                                     |
|                                          |                             | 1:200                                    | 4+4                         | PFC9067L0214009                                                                   | PFC9067L0214014                                                                     |
| 1:250                                    | 1:254.30                    | 1:250                                    | 2                           | PFC9067L0254004                                                                   | PFC9067L0254014                                                                     |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0254007                                                                   | PFC9067L0254015                                                                     |
|                                          |                             | 1:250                                    | 4                           | PFC9067L0254005                                                                   | PFC9067L0254016                                                                     |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0254008                                                                   | PFC9067L0254017                                                                     |
|                                          |                             | 1:250                                    | 4+2                         | PFC9067L0254009                                                                   | PFC9067L0254018                                                                     |
|                                          |                             | 1:250                                    | 4+4                         | PFC9067L0254010                                                                   | PFC9067L0254019                                                                     |
| 1:300                                    | 1:313                       | 1:300                                    | 2                           | PFC9067L0313023                                                                   | PFC9067L0313030                                                                     |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0313025                                                                   | PFC9067L0313031                                                                     |
|                                          |                             | 1:300                                    | 4                           | PFC9067L0313024                                                                   | PFC9067L0313032                                                                     |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0313026                                                                   | PFC9067L0313033                                                                     |
|                                          |                             | 1:300                                    | 4+2                         | PFC9067L0313027                                                                   | PFC9067L0313034                                                                     |
|                                          |                             | 1:300                                    | 4+4                         | PFC9067L0313028                                                                   | PFC9067L0313035                                                                     |
| 1:450                                    | 1:471.20                    | 1:450                                    | 2                           | PFC9067L0471002                                                                   | PFC9067L0471008                                                                     |
|                                          |                             | 1:1                                      | 2                           | PFC9067L0471003                                                                   | PFC9067L0471009                                                                     |
|                                          |                             | 1:450                                    | 4                           | PFC9067L0471004                                                                   | PFC9067L0471001                                                                     |
|                                          |                             | 1:1                                      | 4                           | PFC9067L0471005                                                                   | PFC9067L0471010                                                                     |
|                                          |                             | 1:450                                    | 4+2                         | PFC9067L0471006                                                                   | PFC9067L0471011                                                                     |
|                                          |                             | 1:450                                    | 4+4                         | PFC9067L0471007                                                                   | PFC9067L0471012                                                                     |

## ASSEMBLY DRAWING



Refer to the following tables for descriptions of components: "Standard cam sets", "Potentiometers and encoders" and "Accessories".

## COMPONENTS

### Standard cam sets

| Ref. | Drawing                                                                           | No. and type of cams | No. and type of switches | Code     |
|------|-----------------------------------------------------------------------------------|----------------------|--------------------------|----------|
| A9   |  | 2 cams A             | 2 PRSL0110XX switches    | FCL20001 |
|      |                                                                                   | 2 cams A             | 2 PRSL0111XX switches    | FCL20002 |
|      |                                                                                   | Cams A+C             | 2 PRSL0110XX switches    | FCL20003 |
|      |                                                                                   | Cams A+C             | 2 PRSL0111XX switches    | FCL20004 |
|      |                                                                                   | 2 cams C             | 2 PRSL0110XX switches    | FCL20005 |
|      |                                                                                   | 2 cams C             | 2 PRSL0111XX switches    | FCL20006 |
|      |                                                                                   | Cams D+D+B+F         | 4 PRSL0110XX switches    | FCL40001 |
|      |                                                                                   | Cams D+D+B+F         | 4 PRSL0111XX switches    | FCL40002 |
|      |                                                                                   | 4 cams A             | 4 PRSL0110XX switches    | FCL40003 |
|      |                                                                                   | 4 cams A             | 4 PRSL0111XX switches    | FCL40004 |
|      |                                                                                   | Cams A+A+C+C         | 4 PRSL0110XX switches    | FCL40005 |
|      |                                                                                   | Cams A+A+C+C         | 4 PRSL0111XX switches    | FCL40006 |
|      |                                                                                   | 4 cams C             | 4 PRSL0110XX switches    | FCL40007 |
|      |                                                                                   | 4 cams C             | 4 PRSL0111XX switches    | FCL40008 |
|      |                                                                                   | Cams C+C+C+E         | 4 PRSL0110XX switches    | FCL40009 |
|      |                                                                                   | Cams C+C+C+E         | 4 PRSL0111XX switches    | FCL40010 |
|      |                                                                                   | Cams A+A+E+E         | 4 PRSL0110XX switches    | FCL40011 |
|      |                                                                                   | Cams A+A+E+E         | 4 PRSL0111XX switches    | FCL40012 |
|      |                                                                                   | 5 cams A             | 5 PRSL0110XX switches    | FCL50006 |
|      |                                                                                   | 5 cams A             | 5 PRSL0111XX switches    | FCL50005 |
|      |                                                                                   | 5 cams C             | 5 PRSL0110XX switches    | FCL50001 |
|      |                                                                                   | 5 cams C             | 5 PRSL0111XX switches    | FCL50010 |
|      |                                                                                   | 6 cams A             | 6 PRSL0110XX switches    | FCL60003 |
|      |                                                                                   | 6 cams A             | 6 PRSL0111XX switches    | FCL60006 |
|      |                                                                                   | 6 cams C             | 6 PRSL0110XX switches    | FCL60001 |
|      |                                                                                   | 6 cams C             | 6 PRSL0111XX switches    | FCL60010 |

Other sets with 2/3/4/5 or 6 cams/switches are available on request.

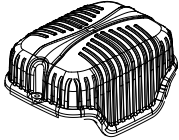
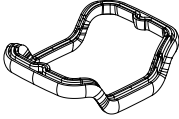
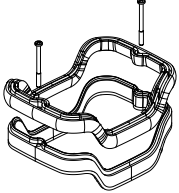
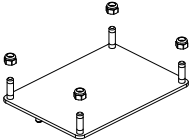
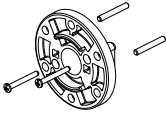
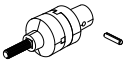
## Cam reference chart

| Cam |                                                                                   |             | Cam code for PRSL0110XX switch | Switching angle with PRSL0110XX | Cam code for PRSL0111XX switch | Switching angle with PRSL0111XX |
|-----|-----------------------------------------------------------------------------------|-------------|--------------------------------|---------------------------------|--------------------------------|---------------------------------|
| A   |  | 1 point     | PRSL7194PI                     | 21.5° ±0.5°                     | PRSL7194PI                     | 23.0° ±0.5°                     |
| B   |  | 10 points   | PRSL7193PI                     | 21.5° ±0.5°                     | PRSL7193PI                     | 23.0° ±0.5°                     |
| C   |  | 60° sector  | PRSL7195PI                     | 82.0° ±0.5°                     | PRSL7195PI                     | 86.0° ±0.5°                     |
| D   |  | 72° sector  | PRSL7196PI                     | 94.0° ±0.5°                     | PRSL7196PI                     | 97.5° ±0.5°                     |
| E   |  | 180° sector | PRSL7191PI                     | 204.5° ±0.5°                    | PRSL7191PI                     | 203.0° ±0.5°                    |
| F   |  | 305° sector | PRSL7192PI                     | 328.5° ±0.5°                    | PRSL7192PI                     | 327.0° ±0.5°                    |

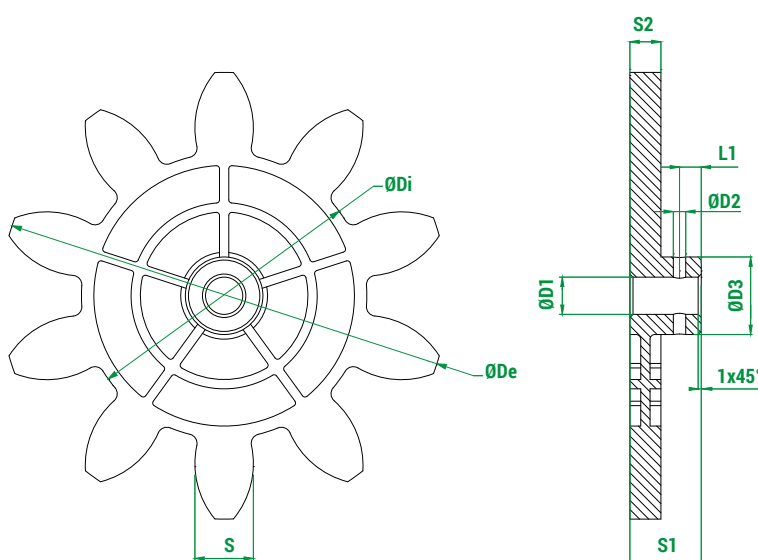
## Potentiometers and encoders

| Ref. | Drawing                                                                             | Description                                        | Code                                                      |
|------|-------------------------------------------------------------------------------------|----------------------------------------------------|-----------------------------------------------------------|
| A4   |    | Support for encoder                                | PA030000                                                  |
| A5   |    | Support for potentiometer                          | PA020000                                                  |
| A6   |   | Encoder 36 pulses/rev. - with support              | PA030001                                                  |
|      |                                                                                     | Encoder 150 pulses/rev. - with support             | PA030002                                                  |
|      |                                                                                     | Potentiometer 10 kΩ - with support                 | PA020001                                                  |
|      |                                                                                     | Potentiometer 10 kΩ mechanical stop - with support | PA020002                                                  |
|      |                                                                                     | Potentiometer 10 kΩ ±10% 4 pins - with support     | PA020003                                                  |
| A7   |  | Potentiometer 10 kΩ ±10% 3 pins - with support     | PA020004                                                  |
|      |                                                                                     | Potentiometer 5 kΩ ±10% - with support             | PA020005                                                  |
|      |                                                                                     | Potentiometer 4.7 kΩ - with support                | PA020006                                                  |
|      |                                                                                     | Potentiometer 10 kΩ - with support                 | PA020007                                                  |
|      |                                                                                     | Potentiometer 2.2 kΩ - with support                | PA020008                                                  |
|      |                                                                                     | Potentiometer 2KΩ - with support                   | PA020009                                                  |
|      |                                                                                     | Absolute encoder Yankee - current output           | PA01AA01Y3                                                |
| A8   |  | Absolute encoder Yankee - voltage output           | PA01AB01Y3                                                |
|      |                                                                                     | Absolute encoder Yankee - PWM output               | PA01AC01Y3                                                |
| A20  |  | Absolute encoder Egon 36-AL                        | F19XXXXXXX<br>(Use the form on page 23 to generate codes) |

## Accessories

| Ref. | Drawing                                                                             | Description                                     | Code                   |
|------|-------------------------------------------------------------------------------------|-------------------------------------------------|------------------------|
| A1   |    | Cover with screws                               | PA090016               |
| A2   |    | Tightening rubber                               | PRGU1510PE             |
| A3   |    | Cover rise with tightening rubber and screws    | PRSL0703PI             |
| A11  |    | Cover holding wire + screw (bag with 10 pieces) | PRSL0358PI             |
| A12  |    | Cable gland M20x1.5                             | PRPS0063PE             |
| A13  |    | Cable gland M16                                 | PRPS0062PE             |
| A14  |   | Fixing plate                                    | PRSL0729PI             |
| A15  |  | Flange with screws and pins                     | PRSL0356PI             |
| A16  |  | Pinion gear                                     | See pinion gear tables |
| A17  |  | Coupling with pin                               | PRSL0981PI             |
| A18  |  | Male coupling with pin                          | PRSL0919PI             |
| A19  |  | Female coupling with pin                        | PRSL0920PI             |

## Moulded pinion gears



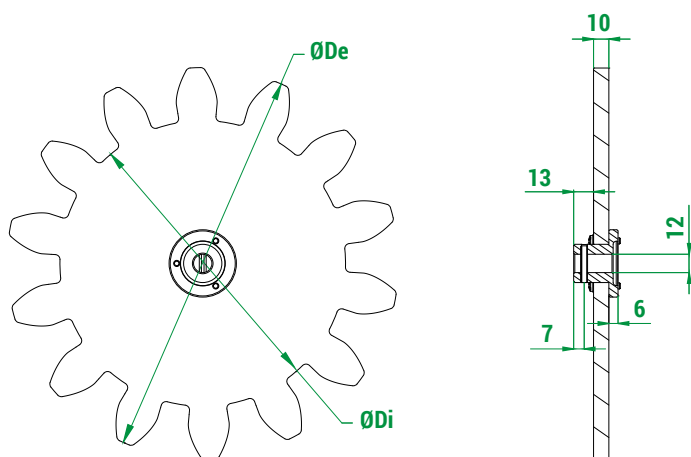
### Legend

|       |                    |
|-------|--------------------|
| Z     | Number of teeth    |
| M     | Module             |
| Dp    | Primitive diameter |
| De    | External diameter  |
| Di    | Internal diameter  |
| a     | Addendum           |
| d     | Dedendum           |
| Alpha | Pressure angle     |

| Code       | Z  | M     | Dp     | De     | Di     | a     | d     | S     | Alpha | D1    | D2   | D3    | S1    | S2    | L1   |
|------------|----|-------|--------|--------|--------|-------|-------|-------|-------|-------|------|-------|-------|-------|------|
| PRSL0915PI | 8  | 20.00 | 160.00 | 200.00 | 113.20 | 20.00 | 23.40 | 31.41 | 20.00 | 12.00 | 4.00 | 24.00 | 23.00 | 10.00 | 7.00 |
| PRSL0912PI | 10 | 12.00 | 120.00 | 144.00 | 92.00  | 12.00 | 14.00 | 18.85 | 20.00 | 12.00 | 4.00 | 25.00 | 23.00 | 10.00 | 7.00 |
| PRSL0913PI | 10 | 14.00 | 140.00 | 168.00 | 107.24 | 14.00 | 16.38 | 21.99 | 20.00 | 12.00 | 4.00 | 24.60 | 23.00 | 10.00 | 7.00 |
| PRSL0914PI | 10 | 16.00 | 160.00 | 192.00 | 122.67 | 16.00 | 18.67 | 25.13 | 20.00 | 12.00 | 4.00 | 24.00 | 23.00 | 10.00 | 7.00 |
| PRSL0917PI | 11 | 6.00  | 66.00  | 78.00  | 51.96  | 6.00  | 7.02  | 9.42  | 20.00 | 12.00 | 4.00 | 19.00 | 23.00 | 8.00  | 7.00 |
| PRSL0916PI | 12 | 5.00  | 60.00  | 70.00  | 48.30  | 5.00  | 5.83  | 7.85  | 20.00 | 12.00 | 4.00 | 20.00 | 23.00 | 8.00  | 7.00 |
| PRSL0918PI | 12 | 8.00  | 96.00  | 112.00 | 77.28  | 8.00  | 9.36  | 12.56 | 20.00 | 12.00 | 4.00 | 21.50 | 23.50 | 10.00 | 7.00 |
| PRSL0911PI | 12 | 10.00 | 120.00 | 140.00 | 96.67  | 10.00 | 11.67 | 15.71 | 20.00 | 12.00 | 4.00 | 25.00 | 23.50 | 10.00 | 7.00 |
| PRSL0944PI | 12 | 12.00 | 144.00 | 168.00 | 116.00 | 12.00 | 14.00 | 18.85 | 20.00 | 12.00 | 4.00 | 24.00 | 23.00 | 10.00 | 7.00 |

Measuring unit: mm.

## Waterjet cut pinion gears



### Legend

|       |                    |
|-------|--------------------|
| Z     | Number of teeth    |
| M     | Module             |
| Dp    | Primitive diameter |
| De    | External diameter  |
| Di    | Internal diameter  |
| a     | Addendum           |
| d     | Dedendum           |
| Alpha | Pressure angle     |

| Code       | Z  | M     | Dp     | De     | Di     | a     | d     | Alpha |
|------------|----|-------|--------|--------|--------|-------|-------|-------|
| PRSL0857PI | 8  | 18.00 | 144.00 | 180.00 | 102.00 | 18.00 | 21.00 | 20.00 |
| PRSL0855PI | 8  | 24.00 | 192.00 | 240.00 | 136.00 | 24.00 | 28.00 | 20.00 |
| PRSL0992PI | 9  | 10.00 | 90.00  | 110.00 | 66.67  | 10.00 | 11.67 | 20.00 |
| PRSL0879PI | 9  | 16.00 | 144.00 | 176.00 | 106.67 | 16.00 | 18.67 | 20.00 |
| PRSL0854PI | 9  | 18.00 | 162.00 | 198.00 | 120.00 | 18.00 | 21.00 | 20.00 |
| PRSL0871PI | 9  | 20.00 | 180.00 | 220.00 | 133.33 | 20.00 | 23.33 | 20.00 |
| PRSL0849PI | 9  | 24.00 | 216.00 | 264.00 | 160.00 | 24.00 | 28.00 | 20.00 |
| PRSL0846PI | 10 | 10.00 | 100.00 | 120.00 | 76.67  | 10.00 | 11.67 | 20.00 |
| PRSL0993PI | 10 | 18.00 | 180.00 | 216.00 | 138.00 | 18.00 | 21.00 | 20.00 |
| PRSL0970PI | 10 | 22.00 | 220.00 | 264.00 | 168.52 | 22.00 | 25.74 | 20.00 |
| PRSL0856PI | 10 | 24.00 | 240.00 | 288.00 | 184.00 | 24.00 | 28.00 | 20.00 |
| PRSL0861PI | 11 | 12.00 | 132.00 | 156.00 | 104.00 | 12.00 | 14.00 | 20.00 |
| PRSL0998PI | 11 | 18.00 | 198.00 | 234.00 | 156.00 | 18.00 | 21.00 | 20.00 |
| PRSL0997PI | 11 | 20.00 | 220.00 | 260.00 | 173.36 | 20.00 | 23.32 | 20.00 |
| PRSL0859PI | 11 | 24.00 | 264.00 | 312.00 | 204.00 | 24.00 | 30.00 | 20.00 |
| PRSL0863PI | 12 | 14.00 | 168.00 | 196.00 | 133.00 | 14.00 | 17.50 | 20.00 |
| PRSL0897PI | 12 | 16.00 | 192.00 | 224.00 | 154.67 | 16.00 | 18.67 | 20.00 |
| PRSL0972PI | 12 | 18.00 | 216.00 | 252.00 | 173.88 | 18.00 | 21.06 | 20.00 |
| PRSL0845PI | 12 | 20.00 | 240.00 | 280.00 | 193.34 | 20.00 | 23.32 | 20.00 |
| PRSL0878PI | 12 | 24.00 | 288.00 | 336.00 | 232.00 | 24.00 | 28.00 | 20.00 |
| PRSL0860PI | 13 | 6.00  | 78.00  | 90.00  | 63.00  | 6.00  | 7.50  | 20.00 |
| PRSL0853PI | 13 | 12.00 | 156.00 | 178.59 | 126.00 | 11.29 | 15.00 | 20.00 |
| PRSL0898PI | 13 | 16.00 | 208.00 | 240.00 | 170.67 | 16.00 | 18.66 | 20.00 |
| PRSL0862PI | 14 | 10.00 | 140.00 | 169.00 | 125.00 | 15.00 | 7.50  | 20.00 |
| PRSL0896PI | 14 | 16.00 | 224.00 | 256.00 | 186.67 | 16.00 | 18.67 | 20.00 |
| PRSL0999PI | 14 | 18.00 | 252.00 | 288.00 | 210.00 | 18.00 | 21.00 | 20.00 |
| PRSL0848PI | 14 | 20.00 | 280.00 | 320.00 | 233.33 | 20.00 | 23.33 | 20.00 |
| PRSL0858PI | 15 | 18.00 | 270.00 | 306.00 | 228.00 | 18.00 | 21.00 | 20.00 |
| PRSL0847PI | 16 | 20.00 | 320.00 | 360.00 | 273.33 | 20.00 | 23.33 | 20.00 |
| PRSL0973PI | 17 | 10.00 | 170.00 | 190.00 | 145.00 | 10.00 | 12.50 | 22.89 |
| PRSL0974PI | 17 | 14.00 | 238.00 | 266.00 | 203.00 | 14.00 | 17.50 | 22.89 |
| PRSL0851PI | 20 | 6.00  | 120.00 | 132.00 | 105.00 | 6.00  | 7.50  | 22.89 |

Measuring unit: mm.

# OSCAR - REQUEST FORM FOR NON STANDARD LIMIT SWITCH

## Instructions

(See next pages for list of components and legends)

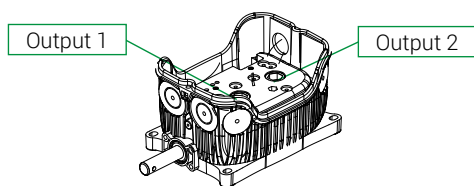
- 1 Version:** tick the required version.
- 2 Lima:** tick the box if you require Lima system.
- 3 Revolution ratio:** write the required revolution ratio for each output.
- 4 Standard cam sets:** write the code of the cam set required for each output, according to the legend.
- 5 Customized cam sets:** for non standard cam sets, fill in the scheme choosing the cams and the switches required, according to the legend. It is possible to assemble sets with 2, 3, 4, 5 or 6 cams/switches.  
Customized cams are available on request.
- 6 Potentiometers, encoders, Egon 36-AL, Yankee:** write the code of the potentiometer, encoder, Egon 36-AL or Yankee required, according to the legend.  
ATTENTION: potentiometer PA020009 can be mounted only alone, i.e. with no sets of cams/switches.  
Please refer to the table on the next pages for all other possible configurations.  
To generate Egon 36-AL codes, use the form on the next pages.
- 7 Coupling, flange, pinion gear:** tick the appropriate box when coupling, flange or pinion gear are required.  
When a standard pinion gear is required, write the code number listed in the pinion gear tables in the catalogue.  
When a special pinion gear is required, write the number of teeth, the module and the primitive diameter.
- 8 Shaft:** tick the type of shaft required. Limit switches with Lima are available only with shafts made of high resistance stainless steel AISI 303
- Customized shafts are available on request.
- 9 Cable glands:** tick type and position of the cable glands (max. 8).

## Version 1

- ☐ Version 
- ☐ Version  
- ☐ Version with anti-moisture plug 

ATTENTION: Limit switches with Lima are only CE marked.  
ATTENTION: Limit switches with shafts made of stainless steel AISI 430F are not cULus certified.

## Lima 2



## Revolution ratio 3

- |                                                                                                               |                                                             |
|---------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|
| Output 1                                                                                                      | Output 2                                                    |
| <input type="checkbox"/> 1:1 <input type="checkbox"/> 1:25 <input type="checkbox"/> 1:200                     | <input type="checkbox"/> 1:1                                |
| <input type="checkbox"/> 1:5 <input type="checkbox"/> 1:50 <input type="checkbox"/> 1:250                     | <input type="checkbox"/> Revolution ratio equal to output 1 |
| <input type="checkbox"/> 1:10 <input type="checkbox"/> 1:70 <input type="checkbox"/> 1:300                    |                                                             |
| <input type="checkbox"/> 1:15 <input type="checkbox"/> 1:100 <input type="checkbox"/> 1:450                   |                                                             |
| <input type="checkbox"/> 1:20 <input type="checkbox"/> 1:150 <input type="checkbox"/> 1: <input type="text"/> |                                                             |

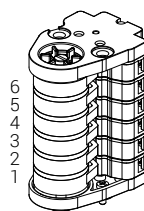
## Standard cam sets 4

Cam set code \_\_\_\_\_

Output 1 \_\_\_\_\_

Output 2 \_\_\_\_\_

## Customized cam sets 5



|          |             |
|----------|-------------|
| Output 1 |             |
| Cam code | Switch code |
| 6 _____  | _____       |
| 5 _____  | _____       |
| 4 _____  | _____       |
| 3 _____  | _____       |
| 2 _____  | _____       |
| 1 _____  | _____       |
| Output 2 |             |
| Cam code | Switch code |
| 6 _____  | _____       |
| 5 _____  | _____       |
| 4 _____  | _____       |
| 3 _____  | _____       |
| 2 _____  | _____       |
| 1 _____  | _____       |

## Potentiometers, encoders, Egon 36-AL, Yankee 6

|            |          |
|------------|----------|
| Output 1   | Output 2 |
| Code _____ | _____    |

- |                                          |                                     |
|------------------------------------------|-------------------------------------|
| <input type="checkbox"/> Male coupling   | <input type="checkbox"/> Coupling 7 |
| <input type="checkbox"/> Female coupling | <input type="checkbox"/> Flange     |
| <input type="checkbox"/> Pinion gear     |                                     |

Pinion gear code \_\_\_\_\_

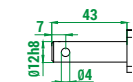
Customized pinion gear

No. of teeth \_\_\_\_\_

Module \_\_\_\_\_

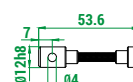
Primitive diameter \_\_\_\_\_

## Standard shaft 8



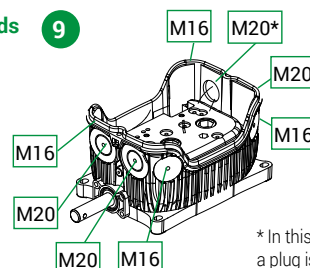
- ☐ Stainless steel AISI 430F shaft
- ☐ High resistance stainless steel AISI 303 shaft

## Flexible shaft



- ☐ Stainless steel AISI 430F shaft
- ☐ High resistance stainless steel AISI 303 shaft

## Cable glands 9



\* In this position an M20 cable gland or a plug is mandatory.

#### 4 Legend - Standard cam sets

| No. & type of switches | No. & type of cams | Cam set code |
|------------------------|--------------------|--------------|
| 2 x PRSL0110XX         | 2 cams A           | FCL20001     |
|                        | Cams A+C           | FCL20003     |
|                        | 2 cams C           | FCL20005     |
| 4 x PRSL0110XX         | Cams D+D+B+F       | FCL40001     |
|                        | 4 cams A           | FCL40003     |
|                        | Cams A+A+C+C       | FCL40005     |
|                        | 4 cams C           | FCL40007     |
|                        | Cams C+C+C+E       | FCL40009     |
|                        | Cams A+A+E+E       | FCL40011     |
|                        |                    |              |
| 5 x PRSL0110XX         | 5 camme A          | FCL50006     |
|                        | 5 camme C          | FCL50001     |
| 6 x PRSL0110XX         | 6 camme A          | FCL60003     |
|                        | 6 camme C          | FCL60001     |
| 2 x PRSL0111XX         | 2 cams A           | FCL20002     |
|                        | Cams A+C           | FCL20004     |
|                        | 2 cams C           | FCL20006     |
| 4 x PRSL0111XX         | Cams D+D+B+F       | FCL40002     |
|                        | 4 cams A           | FCL40004     |
|                        | Cams A+A+C+C       | FCL40006     |
|                        | 4 cams C           | FCL40008     |
|                        | Cams C+C+C+E       | FCL40010     |
|                        | Cams A+A+E+E       | FCL40012     |
|                        |                    |              |
| 5 x PRSL0111XX         | 5 camme A          | FCL50005     |
|                        | 5 camme C          | FCL50010     |
| 6x PRSL0111XX          | 6 camme A          | FCL60006     |
|                        | 6 camme C          | FCL60010     |

#### 6 Legend - Potentiometers, encoders and Yankee

| Description                                        | Component Code |
|----------------------------------------------------|----------------|
| Potentiometer 10 kΩ - with support                 | PA020001       |
| Potentiometer 10 kΩ mechanical stop - with support | PA020002       |
| Potentiometer 10 kΩ ±10% 4 pins - with support     | PA020003       |
| Potentiometer 10 kΩ ±10% 3 pins - with support     | PA020004       |
| Potentiometer 5 kΩ ±10% - with support             | PA020005       |
| Potentiometer 4.7 kΩ - with support                | PA020006       |
| Potentiometer 10 kΩ - with support                 | PA020007       |
| Potentiometer 2.2 kΩ - with support                | PA020008       |
| Potentiometer 2KΩ - with support                   | PA020009       |
| Encoder 36 pulses/rev. - with support              | PA030001       |
| Encoder 150 pulses/rev. - with support             | PA030002       |
| Yankee - current output                            | PA01AA01Y3     |
| Yankee - voltage output                            | PA01AB01Y3     |
| Yankee - PWM output                                | PA01AC01Y3     |

#### 5 Legend - Switches

| PRSL0110XX | PRSL0111XX |
|------------|------------|
| 1NO+1NC    | 1NC        |
|            |            |

#### 5 Legend - Cams

| Cam |  |             | Cam code for PRSL0110XX switch | Switching angle with PRSL0110XX | Cam code for PRSL0111XX switch | Switching angle with PRSL0111XX |
|-----|--|-------------|--------------------------------|---------------------------------|--------------------------------|---------------------------------|
| A   |  | 1 point     | PRSL7194PI                     | 21.5° ±0.5°                     | PRSL7194PI                     | 23.0° ±0.5°                     |
| B   |  | 10 points   | PRSL7193PI                     | 21.5° ±0.5°                     | PRSL7193PI                     | 23.0° ±0.5°                     |
| C   |  | 60° sector  | PRSL7195PI                     | 82.0° ±0.5°                     | PRSL7195PI                     | 86.0° ±0.5°                     |
| D   |  | 72° sector  | PRSL7196PI                     | 94.0° ±0.5°                     | PRSL7196PI                     | 97.5° ±0.5°                     |
| E   |  | 180° sector | PRSL7191PI                     | 204.5° ±0.5°                    | PRSL7191PI                     | 203.0° ±0.5°                    |
| F   |  | 305° sector | PRSL7192PI                     | 328.5° ±0.5°                    | PRSL7192PI                     | 327.0° ±0.5°                    |

## 6 Configuration table

The following table shows possible configurations of Oscar and Oscar XL.

When it is not possible to mount a set of cams together with a potentiometer/encoder, the table shows «Not available».

When the standard cover PA090008 is not high enough to hold the elements mounted inside the limit switch, it is possible to use the cover rise PRSL0703PI (the table shows «Oscar XL»).

In all other cases it is possible to mount the sets of cams and potentiometer/encoder with the standard cover PA090008 (the table shows «Oscar»).

|                                     | Set of cams<br>with 2 switches | Set of cams<br>with 3 switches | Set of cams<br>with 4 switches | Set of cams<br>with 5 switches | Set of cams<br>with 6 switches |
|-------------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| <b>Set of cams only</b>             | Oscar                          | Oscar                          | Oscar                          | Oscar                          | Oscar XL                       |
| <b>Set of cams +<br/>Egon 36-AL</b> | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  | Not available                  |
| <b>Set of cams +<br/>Yankee</b>     | Oscar                          | Oscar                          | Oscar                          | Oscar XL                       | Oscar XL                       |
| <b>Set of cams +<br/>PA020001</b>   | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  | Not available                  |
| <b>Set of cams +<br/>PA020002</b>   | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  | Not available                  |
| <b>Set of cams +<br/>PA020003</b>   | Oscar                          | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  |
| <b>Set of cams +<br/>PA020004</b>   | Oscar                          | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  |
| <b>Set of cams +<br/>PA020005</b>   | Oscar                          | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  |
| <b>Set of cams +<br/>PA020006</b>   | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  | Not available                  |
| <b>Set of cams +<br/>PA020007</b>   | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  | Not available                  |
| <b>Set of cams +<br/>PA020008</b>   | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  | Not available                  |
| <b>Set of cams +<br/>PA030001</b>   | Oscar                          | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  |
| <b>Set of cams +<br/>PA030002</b>   | Oscar                          | Oscar                          | Oscar XL                       | Oscar XL                       | Not available                  |

## 6 Configuration form for Egon 36-AL

To generate the encoder code, fill in the boxes with the characters corresponding to the specifications required, as shown in the example. Enter the code in the space provided at point 6 (Potentiometers, encoders, Egon 36-AL, Yankee) of the «Request form for non standard limit switch».

F19 R A 1 1 0 X X X

F19  A   0  X  X  X

S = normal  
R = redundant

A = analog

**Output 1**  
1 = 4...20 mA  
2 = 1...5 V  
3 = 2...10 V

**Output 2**  
(only for EGON 36-AL redundant version)\*  
1 = 4...20 mA  
2 = 1...5 V  
3 = 2...10 V

\* Fill in "0" for Egon36-AL normal version.  
ATTENTION: if required, Output 2 must be the same as Output 1.

Characters for sequential numbers

## This image shows a full page of blank handwriting practice paper. It features approximately 28 evenly spaced horizontal green lines across the entire page, providing a guide for letter height and placement. The background is plain white, and there are no margins, text, or other markings present.